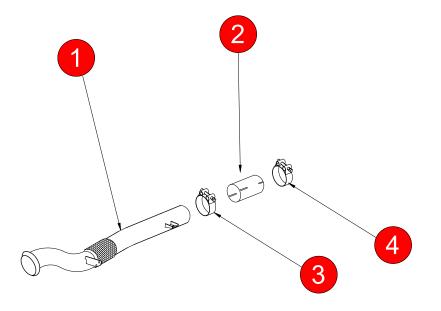
		FITTING INSTRUCTIONS 1 /2			
CAR	MINI Countryman/Paceman R60/R61 Cooper S All4	PART NO.	SMNP026		
YEAR	2010-2016	FIT KITS	415FK		
NOTES	Will also fit JCW Models Use O.E clamp to fix Scorpion front pipe to O.E.	FEATURES	Pipe diameter:- 63.5mm/2.5″		



NO.	PART NO.	DESCRIPTION	QTY	DATE	06/04/2023
1	560BM	Front Pipe	1	ISSUE	00
Fit Kit		AUTHORISED	S Shipley		
2	AD135	Adaptor	1		
3	Z016.10064	63-68mm Clamp	1		
4	Z016.10001	59-63mm Clamp	1		

NOTE: ENSURE SCORPION SYSTEM IS CLEAR OF MOVING PARTS AND ALL ORIGINAL FUNCTIONS WORK CORRECTLY.



]	FIT TING INSTRUCTIONS 272			
CAR	MINI Countryman/Paceman R60/R61 Cooper S All4	PART NO.	SMNP026		
YEAR	2010-2016	FIT KITS	415FK		
NOTES	Will also fit JCW Models Use O.E clamp to fix Scorpion front pipe to O.E.	FEATURES	Pipe diameter:- 63.5mm/2.5″		



Cut the original exhaust system 100mm after the front mounting bracket as per the photo above.

